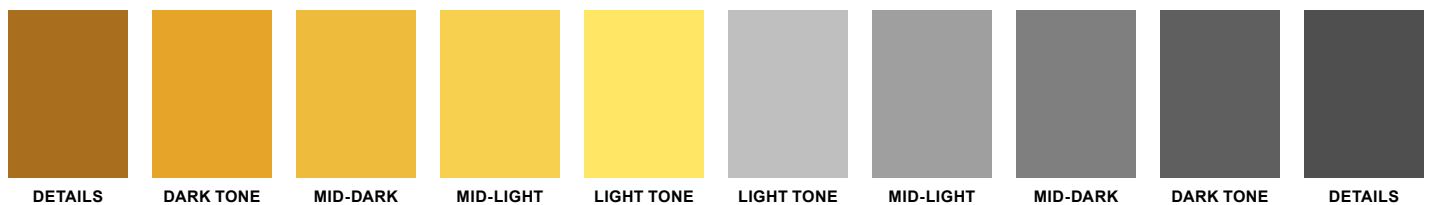


TIOH PALETTE SAMPLER

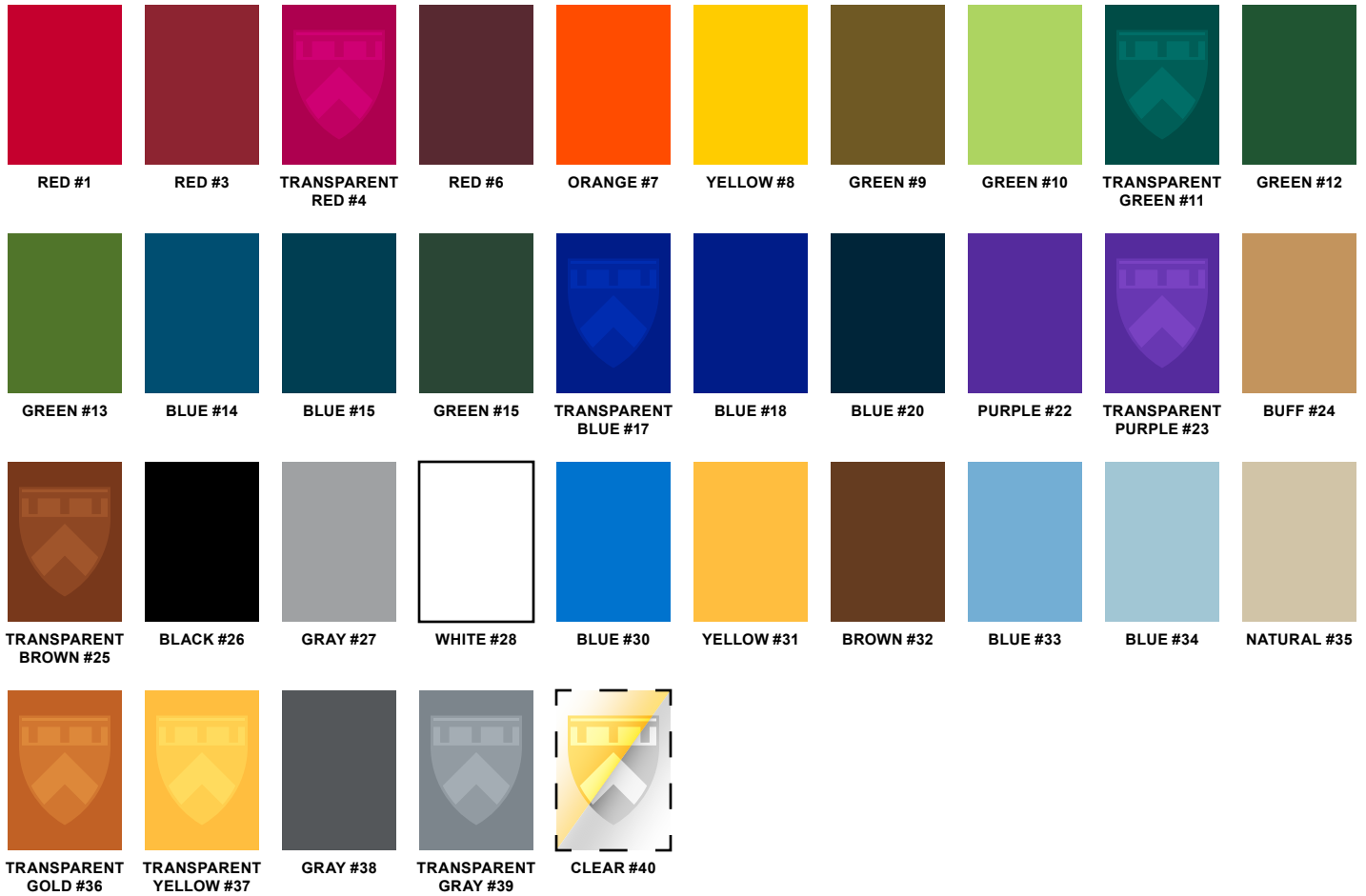
COMMON COLORS



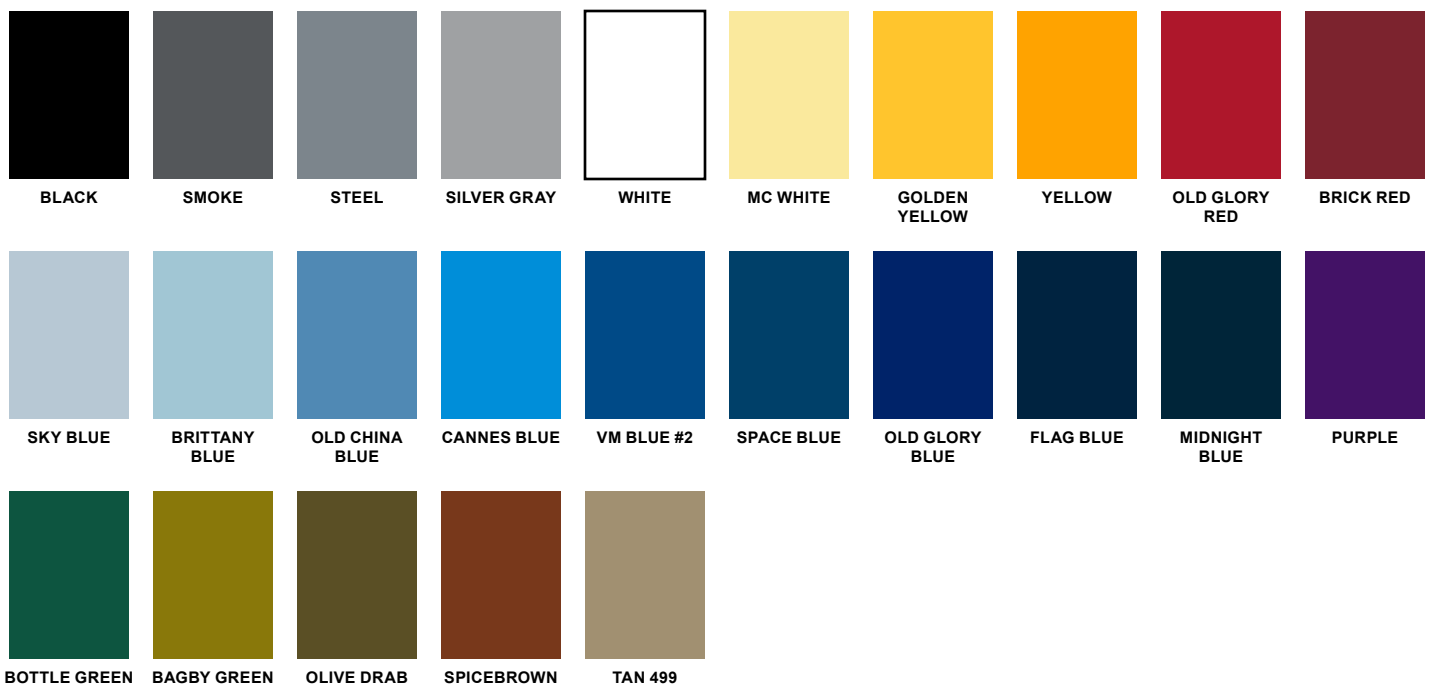
COLORS FOR METALS



EPOXY CHIP COLORS






































PVC CHIP COLORS




























COMMON COLORS CONVERSION CHART

<u>COLOR</u>		<u>YARN</u>	<u>TEXTILE</u>	<u>PMS</u>	<u>HEX</u>
	AF YELLOW	67103	65023	116	FFCD00
	YELLOW	67108	65002	136	FFBF3C
	GOLDEN ORANGE	67109	65003	1375	FF9E18
	ORANGE	67110	65004	1665	FF4D00
	PAPRICA	67151	80041	172	FF4713
	MC SCARLET	67154	N/A	185	EA0029
	SCARLET	67111	65006	200	C10230
	BRICK RED	67113	65020	202	8A2432
	MAROON	67114	65017	504	572A31
	PURPLE	67115	65009	267	60269E
	BRITTANY BLUE	67119	80130	551	A2C5D3
	BLUEBIRD	67117	65026	542	7BADD3
	ORIENTAL BLUE	67172	65027	285	0071CE
	VM BLUE #2	67173	68003	301	004987
	TEAL BLUE	67121	65024	3035	003E52
	DARK BLUE	67126	65012	539	00263A
	FLAG BLUE	67124	80077	282	011E41
	COBALT	67122	65011	281	00205C
	OLD GLORY BLUE	67178	80075	280	002169
	ULTRAMARINE BLUE	67118	65010	REFLEX	001689
	MINTLEAF	67186	80062	367	A2D45E
	EMERALD	67128	80063	369	61A60E
	PRIMITIVE GREEN	67188	80119	347	009845
	IRISH GREEN	67189	80120	348	00833E
	MYRTLE GREEN	67190	80065	356	007934
	BOTTLE GREEN	67191	65025	343	095540
	SPRUCE GREEN	67130	80066	3302	004C45
	GREEN	67129	65007	357	1A5632
	ARMY GREEN	67131	66034	553	294634
	OLIVE	67134	66022	574	4D5A31
	NATURAL	67192	80008	454	CCC4A7
	KHAKI	67193	80162	542	B2A77E
	BUFF	67135	65015	465	BC955C
	BRONZE	67147	80111	874	8B6F4B
	BAGBY GREEN	67204	80089	399	A19200
	OLIVE DRAB	67133	66021	455	6B5A24
	GOLD BROWN	67194	80166	471	BB6125
	TOAST	67195	10042	154	9D5918
	SPICE BROWN	67196	80129	168	75391C
	BROWN	67136	65016	161	623C21
	BLACK	67138	65018	N/A	000000
	SMOKE	67201	80099	425	53575A
	STEEL	67199	80141	430	7B868C
	SILVER GRAY	67137	65008	422	9EA1A2
	WHITE	67103	65005	N/A	FFFFFF

EPOXY CHIP CONVERSION CHART

<u>COLOR</u>	<u>PMS</u>	<u>HEX</u>
 RED #1	200	C10230
 RED #3	202	8A2432
 TRANS. RED #4	220	AA004F
 RED #6	504	572A31
 ORANGE #7	1655	FF4D00
 YELLOW #8	116	FFCD00
 GREEN #9	455	6B5A24
 GREEN #10	367	A2D45E
 TRANS. GREEN #11	3302	004C45
 GREEN #12	357	1A5632
 GREEN #13	364	487629
 BLUE #14	3025	004D71
 BLUE #15	3035	003E52
 GREEN #16	553	294634
 TRANS. BLUE #17	REFLEX	001689
 BLUE #18	REFLEX	001689
 BLUE #20	539	00263A
 PURPLE #22	267	60269E
 TRANS. PURPLE #23	267	60269E
 BUFF #24	465	BC955C
 TRANS. BROWN #25	168	75391C
 BLACK #26	N/A	000000
 GRAY #27	422	9EA1A2
 WHITE #28	N/A	FFFFFF
 BLUE #30	285	0071CE
 YELLOW #31	136	FFBF3C
 BROWN #32	161	623C21
 BLUE #33	542	7BADD3
 BLUE #34	551	A2C5D3
 NATURAL #35	454	CCC4A7
 TRANS. GOLD #36	471	BB6125
 TRANS. YELLOW #37	136	FFBF3C
 GRAY #38	425	53575A
 TRANS. GRAY #39	430	7B868C
 CLEAR #40	N/A	N/A

PVC CHIP CONVERSIONS

<u>COLOR</u>	<u>PMS</u>	<u>HEX</u>
 BLACK	N/A	000000
 SMOKE	425	53575A
 STEEL	430	7B868C
 SILVER GRAY	422	9EA1A2
 WHITE	N/A	FFFFFF
 MC WHITE	600	F0EA9B
 GOLDEN YELLOW	123	FFC629
 YELLOW	137	FFA400
 OLD GLORY RED	200	AA182C
 BRICK RED	202	79242F
 SKY BLUE	5445	B7C7D3
 BRITTANY BLUE	551	A2C5D3
 OLD CHINA BLUE	646	5B89B4
 CANNES BLUE	2193	008ED9
 VM BLUE #2	301	004987
 SPACE BLUE	2188	004069
 OLD GLORY BLUE	280	002169
 FLAG BLUE	289	0A2240
 MIDNIGHT BLUE	539	00263A
 PURPLE	2617	490E67
 BOTTLE GREEN	343	095540
 BAGBY GREEN	392	827905
 OLIVE DRAB	5815	564F24
 SPICEBROWN	168	75391C
 TAN 499	2325	A19071